

FDX 12

Product code: 265404401

Stamping and forming fluid

This product is an evaporating oil with a low viscosity specially formulated for stamping and forming applications.

The main advantage of this product is that parts do not need to be degreased. There is very little residue left on the parts and that will evaporate within a short period of time.

Applications

It is suitable for lubrication during drawing, stamping, and cutting of electrical and automotive components. The main materials that are formed within this industry are steel, stainless steel and yellow metals.

It can be applied pure with a brush or a similar application tool.

Benefits & Advantages

- Avoids contact between piece and die
- Easy to apply
- Less defect in pieces
- Minimum wear in tools
- High film strength
- Better piece finishing

Typical Performance Data

Typical	Value
Colour	Yellow liquid
Density @ 20 °C, gr/ml	0.75
Viscosity @ 40 °C, cSt	1.2-1.4
Flash point, °C	50
Pour point, °C	-20
Chlorine content	nil

All performance data on this Technical Data Sheet are indicative only and can vary during production.