

CUT 16

Product code: 265401201

Gun-drilling neat cutting oil

This product is a cutting oil with good cooling properties and high film resistance that avoids welding part/tool. It is formulated from paraffinic base stocks with selected additives. This product is an active oil so it cannot be used with copper and its alloys.

Benefits & Advantages

- Good cooling properties
- High performance
- Improved tool life and excellent surface finish
- Improved productivity
- Wear reduction

Applications

The product is suitable for gun drilling for BTA and Ejector machines. Designed for severe machining applications as broaching, gear hobbing, deep drawing, milling and threading. High performance level is achieved with hard steels and stainless steel.

Typical Performance Data

Typical	Value
Colour	Transparent brown
Viscosity @ 40 °C, cSt	19-24
Flash point, °C	170
Pour point, °C	-10

All performance data on this Technical Data Sheet are indicative only and can vary during production.