

CUT 154-M

Product code: 265401101

Machining neat cutting oil

This product has been formulated from selected paraffinic base oils and carefully selected stable additives (EP and polar compounds).

It provides the essential lubricating properties required to reduce the several loads imparted to the cutting edge, when cutting tough materials. It does not contain chlorine or heavy metals.

Applications

It is designed for machining applications where the highest quality surface is required.

It is suitable for all ferrous materials specially for broaching and gun-drilling operations and for turning, tapping and milling of steel alloys and stainless steel.

Benefits & Advantages

- Good flushing, cooling and lubricating properties
- Improved tool life and surface finish
- Low foaming
- Improved productivity
- Environmentally friendly

Typical Performance Data

Property	Value
Colour	Clear Yellow
Density @ 20 °C, gr/ml	0.87
Viscosity @ 40 °C, cSt	24
Type	Active
Pour point, °C	<-15
Flash point, °C	>215

All performance data on this Technical Data Sheet are indicative only and can vary during production.