

# CUT 14

Product code: 265400701

## Broaching neat cutting oil

This product is a cutting oil with good cooling properties and high film resistance that avoids welding part-tool.

It has a very balanced formulation suitable for severe machining operations. This is an active oil so it cannot be used with copper and its alloys.

## Benefits & Advantages

- Good cooling properties
- High performance
- Improved tool life and excellent surface finish
- Improved productivity

## Applications

It is designed for severe machining applications of steels as broaching, gear hobbing, gun drilling, milling and threading.

## Typical Performance Data

| Typical                | Value                       |
|------------------------|-----------------------------|
| Colour                 | Transparent brown           |
| Viscosity @ 40 °C, cSt | 17-20                       |
| Flash point, °C        | 180                         |
| Aniline point, °C      | 85                          |
| Additives              | Polars and sulphur-chlorine |

All performance data on this Technical Data Sheet are indicative only and can vary during production.